

Bay Area Chrome Users Society Symposium March 9, 1981 Sunnyvale, California BAY AREA CHROME USERS' SOCIETY

SYMPOSIUM

MARCH 9, 1981

SUNNYVALE, CALIFORNIA

DACUS
P.O. Box 1571
Cupertino, CA 95014

BACUS Symposium Coordinating Committee

George Damon Fairchild Semiconductor

Steve Dunbrack Ultratech Corporation

Paul Johnson American Microsystems, Incorporated

Robert Murphy National Semiconductor

James Reynolds Micromask

James Wiley Master Images, Incorporated

Proceedings Editor Sara Calvillo

Associate Editor

Scott Ashkenaz

Typist

Lisa Bertoli

BACUS Symposium Proceedings Published by American Microsystems, Inc.

TABLE OF CONTENTS

ATTENDEES	4
Author's Biographies	9
VELCOME NOTE David L. Angel, American Microsystems, Inc., Santa Clara, California	10
KEYNOTE SPEECH Lithography Requirements for the Eighties Rick Ruddell, Ruddell & Associates	12
TECHNICAL PAPERS Resist Particles: Surface or Embedded Satoru Kaneki, Dai Nippon Printing Co., Ltd., Tokyo, Japan	18
Lithographic Requirements and Physicochemical Characterization of Mask Blanks Gilbert H.K. Hong, International Materials Research, San Jose, California	26
FORUM: ANALYTICAL TESTING Moderator: Jim Reynolds, Micromask, Sunnyvale, California ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	33
Interdependence of Optical Density, Film Thickness and Reflectivity Harold Koenig, Tau Laboratories, Inc., Poughkeepsie, New York	43
Chromium to Glass Bonding Theodore Tarone and William Eaton, BMI/Textron, Lake Park, Florida ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	47
Consistency of Low Reflective Coatings and CD Controls Valdis Sneberg, Electronic Materials Corporation, Azusa, California	50
Resist Sensitivity and Sensitometry as a Function of Use and Shelf Life Sakae Ono, Konishiroku Photo Industry, Co., Ltd., Tokyo, Japan	55
Functional Control of CD Variance Through Resist Process and Etch Rates Robert Quinn, Optifilm Corporation, Gardena, California	61
Durability of Chrome Plates in Cleaning Fumitoshi Uchiya, Hoya Electronics Co., Ltd., Sunnyvale, California	69
FORUM: FUNCTIONAL TESTING Moderator: Jim Wiley, Master Images, Inc., San Jose, California	77
Papers unavailable for Publication: Pinholes and Other Chrome Film Anomalies Kaoru Asao, Ulvac Coating Corporation, Tokyo, Japan	
Physical Properties of Glass Surfaces in Terms of Flatness and Defects Mary Ruddell, Quantum Products, San Jose, California	

ATTENDEES

COMPANY	REPRESENTATIVE
American Microsystems, Inc. 3800 Homestead Road Santa Clara, CA 95051 (408) 246-0330	David Angel Scott Ashkenaz Sara Calvillo Paul H. Johnson
BMI Textron 120 Reed Road Lake Park, FL 33403 (305) 842-1707	Barry Hopkins
BMI Textron 1610 Blossom Hill Road #1 San Jose, CA 95120 (408) 269-9001	Stephen W. Moles
Burrough's 16701 W. Bernardo Road San Diego, CA 92127 (714) 451-4282	Bill McCutchen
Corning Glass Works MP 21-3 Corning, NY 14830 (607) 974-7636	Mark F. Slifkin
Corning Glass Works 900 Lafayette Street Suite 501 Santa Clara, CA 95050	Dick Mace
Dai Nippon Printing Co., Ltd. 12, 1-Chrome Ichigaya-Kagacho Shinjuku-Ku, Tokyo Japan	Satoru Kaneki
Dai Nippon Printing Co., Ltd. 44 Montgomery Street, Suite 926 San Francisco, CA 94132 (415) 788-1618	Kazumi Sugiyama
Electronic Materials Corporation	Dennis Hatcher

939 N. Vernon Avenue

Azusa, CA 91702 (213) 334-4961 Chet Northrup

Valdis Sneberg

Fairchild Semiconductor 464 Ellis Street MS 13-001 Mountain View, CA 94042 (415) 962-3244

General Instruments Inc. 2355 W. Williamsfield Road Chandler, AZ 85224 (612) 963-7373

Hewlett Packard MS 54 5301 Stevens Creek Blvd. Santa Clara, CA 95050 (408) 246-4300

Hoya Electronics 1237 Midas Way Sunnyvale, CA (408) 737-8151

Hughes Aircraft 500 Superior Avenue MS B1253 Newport Beach, CA 92663

IBM Corporation
E. Fishkill Facility
D-13H 21P19H B-003
Hopewell Jct, NY 12533
(914) 897-2072

IBM Burlington
River Road
Essex Jct, VT 05452
(802) 769-2398

IBM 5600 Cottle Road San Jose, CA 95193 (408) 256-7380

IMAI Associates 525 W. Remington Drive Sunnyvale, CA 94087 (408) 245-3511

REPRESENTATIVE

George Damon Ronald G. Ivancich Don Shernock

Sandy Parkhurst

Duane Dutton

Fumitoshi Uchiya Shoichi Harada Ted Terushima

Terry Woodward

Joseph E. Levine H.C. Schick

Jim Eary Douglas Kruger Ernie Pettine

Bill Hines Art Jimenez

Jim Imai Noel Suzuki

International Materials Research 2266 Trade Zone Blvd.

(408) 946-6353

Gilbert H.K. Hong

George Kuo Edward Lin

REPRESENTATIVE

Inabata & Co., Ltd.

San Jose, CA 95131

2 - 6 Hon-Cho Nihonbashi

Shuo-Ku Japan 03-667-1111 Chikahisa Tanaka

Intel

3601 Julliette Lane Santa Clara, CA 95050

(408) 987-6382

Peter F. Schoen

Kodak

343 State Street

Rochester, NY 14650

Don Frey

Master Images, Inc.

2235 Zanker Road

San Jose, CA 95131

(408) 262-6275

Jim Campi Russell Morgan

Jim Wiley

Microfab

3960 Fabian Way

Palo Alto, CA 94303

(415) 969-1750

Reed Welch

Micro Mask

695 Vasqueros

Sunnyvale, CA 94086

(408) 245-7342

Jim Burgess Eytan Pick Jim Reynolds

Mostek

1215 West Crosby Road

MS 113

Carrolton, TX 75006

(214) 323-6000

Ron Bracken

Motorola

2200 West Broadway

Mesa, AZ 85204

(602) 962-2850

Neal Jorgensen

REPRESENTATIVE

National Semiconductor 1572 Alameda de las Pulgas Redwood City, CA 94061 (415) 367-0752 Jim Justin

National Semiconductor 2900 Semiconductor Drive MS A1525 Santa Clara, CA (408) 737-6727 Bob Murphy Jeremy Nichols

National Semiconductor 9000 S 3333W W. Jordan, UT (801) 263-7000 Kathy Wall

Optifilm Company 407 W. Griffith Street Gardena, CA 90248 (213) 323-6744 Art Burnett J.J. Lanzilloti Robert Quinn

Optimetrix 500 Ellis Street Mountain View, CA 94043 (415) 965-4061 Bruce Ruff

Precision Photoglass Inc./Konishiroku 2557 Charleston Road Mountain View, CA 94043 (415) 961-0700 Larry Bruestle Kenneth E. Caple Sakae Ono Frank Yamamoto

Quantum Products, Inc. 226 W. Brokaw Road Suite 490 San Jose, CA 95110 (408) 279-2105 Mary Ruddell

Rockwell International 4311 Jamboree Road MS 503-240 Newport Beach, CA 92660 (714) 833-4871 Chip Vesper

ROK Industries, Inc. 1492 Caspian Avenue Long Beach, CA 90813 (513) 436-1221 Manuel C. Ray

REPRESENTATIVE

Ruddell & Associates, Inc. 226 W. Brokaw Road Suite 490 San Jose, CA 95110 (408) 279-3993 Rick Ruddell

Shipley Company 3375 Scott Blvd. Santa Clara, CA (408) 496-0522 Larry Wachler

Sierracin/E.O.I. 3952 Campus Drive Newport Beach, CA 92660 (714) 540-6080 Timothy A. Smith

Signetics 811 E. Arques MS 0336 Sunnyvale, CA 94086 (408) 739-7700 Ron Almaguer Anita Goodson

Signetics
P.O. Box 11251
Palo Alto, CA 94306
(415) 248-7045

Ray Chin

Tau Laboratories, Inc. P.O. Box 3398 Poughkeepsie, NY 12601 (914) 471-9040 Raymond Auyang Harold Koenig

Toppan Printing Company, Inc. 4911 Birch Street #101 Newport Beach, CA 92660 (714) 752-0773 T. Shinozaki Hirokazu Yunokuchi

Ultratech 2970 Coronado Drive Santa Clara, CA 95086 (408) 727-0451 Steve Dunbrack Alex Hong Ann Lavoto

Ulvac Coating Corporation 2804 Terao Chichibu-City Saitama Pref. 368 Japan 0494 (24) 6511 Kaoru Asao

AUTHORS' BIOGRAPHIES

William E. Eaton - In 1969, Theodore
Tarone and William E. Eaton founded
Basic MicroElectronics, Inc. (later
BMI/Textron), where together they
developed thin film deposition equipment
and process technology for high quality,
hard surface mask substrate production.
Mr. Eaton is currently Executive VicePresident for Product Development for
BMI/Textron.

Gilbert Hong - Ph.D. in chemistry and physics from California Institute of Technology. Mr. Hong has been on the faculties of the State University of New York and the University of Notre Dame. He has consulted for IBM and currently is the Director of R & D for International Materials Research, Inc.

Satoru Kaneki - Graduate of Tohoku University with a degree in Applied Physics. In 1971, he began working for Dai Nippon Printing Co., in the Central Research Laboratory and later transferred to the Micro Products Division.

Harold Koenig - Graduate of the University of Illinois with a degree in Engineering. His experience includes employment as a physicist at IBM in New York and at General Electric Research & Development Laboratory in New York. In 1971, he joined Tau Labs as the Manager of Research.

Sakae Ono - Mr. Ono is a graduate of Tokyo Photographic School and has been employed by Konishi-Roku Photo Industry Company since 1966. He is currently a Business and Technical Representative.

Robert Quinn - Bob Quinn was initiated into the semiconductor industry in 1959 with Pacific Semiconductors (now TRW). He later spent seven years with Northrup Electronics before founding Optifilm in 1970.

Rick Ruddell - Graduate of the Missouri School of Mines and Metallurgy. He has worked at Texas Instruments, IBM and Fairchild. In 1975, he founded Ruddell and Associates.

<u>Valdis Sneberg</u> - Graduate of the Univeristy of Minnesota with a degree in Physics. He was employed at Honeywell Research Center for over eight years. Since 1972, he has served as Principal Engineer for Electronic Materials Corporation.

Theodore T. Tarone - Mr. Tarone holds degrees from the Pennsylvania State University and Lehigh University. He was on the technical staff of Bell Labs for seven years and later joined the ITT Semiconductor Research and Development facility. Presently, he is President of BMI/Textron. (See biography for William E. Eaton.)

Fumitoshi Uchiya - Mr. Uchiya is a graduate of Waseda University in Tokyo and holds a degree in chemistry. In 1957, he went to work for Hoya Electronics as an optical glass manufacturer and is currently Manager for International Sales at Hoya's headquarters in Japan.

WELCOME NOTE

BACUS CONFERENCE

MARCH 9, 1981

SUNNYVALE, CALIFORNIA

Jim Wiley:

Good morning and welcome to the Bay Area Chrome Users Society Conference on functional and analytical qualification of very high quality chrome blanks. To explain what that is and to give a brief history and introduction to the Bay Area Chrome Users Society, I would like to introduce Dave Angel from AMI.

DAVID L. ANGEL
AMERICAN MICROSYSTEMS, INC.
SANTA CLARA, CALIFORNIA

About a year ago Paul Johnson and I were talking and in the course of the commentary we observed that as a user group of chrome blanks we were presenting a very poor image of what we really needed from you, the vendor community. For example, one customer may want 4000 Å photoresist, another customer may religiously believe he needed 4800 Å of photoresist and so forth. Correspondingly, one user may measure reflectivity in one manner, another user may measure reflectivity in yet a second manner. Concomitant with this effort was a serious analysis which is being prepared on the effect of the chrome materials in preparing masks for the VLSI production. With the advent of automatic defect inspection we pretty well tied down the ability to make high quality masks and eliminated a lot of the subjectivity of what is or is not a defect. Likewise, with the advent of precise measuring equipment, critical dimension control is rapidly coming under control. We found in published work that the effect of photomasks upon yield in the manufacture of VLSI products is considerably more significant than what we had originally thought. Now, perhaps this is arquable but in some sense most of the chrome vendors are relatively small in net sales compared to the larger semiconductor users. As such, most of their annual operating budget is directed more towards manufacturing capitalization as opposed to pure R & D and really trying to understand the properties of their product. This is not said in a detrimental way. Therefore, our original thoughts were that we as a user community need to come up with some collective requirements or specifications which we can present to you, the vendor community, to fundamentally make your job easier. We need to present to you common specifications and common needs. We need to work with you, the vendor, on deficiencies in your product using our resources; the resources of the AMI's, the Nationals, the Signetics, the IBM's, the Motorola's, etc. to relate to you what the problems are. And some of this work has been published already. So this in turn, became BACUS. It started as a small group of companies getting together for an hour or two during the working day reviewing some thoughts and trying to arrive at some common specifications as well as some common observations. The group is composed of ten major users in the Bay Area. The only reason we limit it to the Bay Area is that we felt that this was as much as we could handle at the time. The group includes AMI, Ultratech, Master Images, Signetics, National Semiconductor, IBM, Micromask, Microfab, Hewlett Packard, and Fairchild. The purpose of BACUS is to provide uniform observations regarding the qualities or deficiencies of chrome blank products being offered to the user community. But I think, more importantly, the purpose

of BACUS is to provide a uniform position in defining the chrome blank requirements to you, the vendor community. So, to the vendors, this is your day. We're here to try to help you. We're here to try to pass information between the vendor community and the user community. This is an experiment for us. It started as a group of people getting together and comparing ideas about what we thought about our chrome blanks and what we needed. The response to this has been fantastic! It's far more than we ever expected. So we hope it's a good day for you, and we believe it will be a good day for us, the users.