PROCEEDINGS OF SPIE

Interferometry XIV: Applications

Erik L. Novak Wolfgang Osten Christophe Gorecki Editors

13–14 August 2008 San Diego, California, USA

Sponsored and Published by SPIE

Volume 7064

The papers included in this volume were part of the technical conference cited on the cover and title page. Papers were selected and subject to review by the editors and conference program committee. Some conference presentations may not be available for publication. The papers published in these proceedings reflect the work and thoughts of the authors and are published herein as submitted. The publisher is not responsible for the validity of the information or for any outcomes resulting from reliance thereon.

Please use the following format to cite material from this book:

Author(s), "Title of Paper," in *Interferometry XIV*: Applications, edited by Erik L. Novak, Wolfgang Osten, Christophe Gorecki, Proceedings of SPIE Vol. 7064 (SPIE, Bellingham, WA, 2008) Article CID Number.

ISSN 0277-786X ISBN 9780819472847

Published by

SPIE

P.O. Box 10, Bellingham, Washington 98227-0010 USA Telephone +1 360 676 3290 (Pacific Time) · Fax +1 360 647 1445 SPIE.org

Copyright © 2008, Society of Photo-Optical Instrumentation Engineers

Copying of material in this book for internal or personal use, or for the internal or personal use of specific clients, beyond the fair use provisions granted by the U.S. Copyright Law is authorized by SPIE subject to payment of copying fees. The Transactional Reporting Service base fee for this volume is \$18.00 per article (or portion thereof), which should be paid directly to the Copyright Clearance Center (CCC), 222 Rosewood Drive, Danvers, MA 01923. Payment may also be made electronically through CCC Online at copyright.com. Other copying for republication, resale, advertising or promotion, or any form of systematic or multiple reproduction of any material in this book is prohibited except with permission in writing from the publisher. The CCC fee code is 0277-786X/08/\$18.00.

Printed in the United States of America.

Publication of record for individual papers is online in the SPIE Digital Library.



Paper Numbering: Proceedings of SPIE follow an e-First publication model, with papers published first online and then in print and on CD-ROM. Papers are published as they are submitted and meet publication criteria. A unique, consistent, permanent citation identifier (CID) number is assigned to each article at the time of the first publication. Utilization of CIDs allows articles to be fully citable as soon they are published online, and connects the same identifier to all online, print, and electronic versions of the publication. SPIE uses a six-digit CID article numbering system in which:

- The first four digits correspond to the SPIE volume number.
- The last two digits indicate publication order within the volume using a Base 36 numbering system employing both numerals and letters. These two-number sets start with 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 0A, 0B ... 0Z, followed by 10-1Z, 20-2Z, etc.

The CID number appears on each page of the manuscript. The complete citation is used on the first page, and an abbreviated version on subsequent pages. Numbers in the index correspond to the last two digits of the six-digit CID number.

Contents

vii ix	Conference Committee Introduction
SESSION 1	MEASUREMENT OF DYNAMIC PROCESSES
7064 02	Twymann Green interferometry in study of AIN material as an actuation layer in MEMS (Invited Paper) [7064-01] C. Gorecki, Univ. de Franche-Comté (France); K. Krupa, Warsaw Univ. of Technology (Poland) and Univ. de Franche-Comté (France); A. Andrei, Univ. de Franche-Comté (France); M. Jozwik, Warsaw Univ. of Technology (Poland); L. Nieradko, P. Delobelle, L. Hirsinger, Univ. de Franche-Comté (France)
7064 03	Phase-shift Fizeau interferometer in presence of vibration [7064-02] R. Doloca, H. Broistedt, R. Tutsch, Technical Univ. of Braunschweig (Germany)
7064 04	Interferometric characterization of pyroelectrically activated micro-arrays of liquid lenses in lithium niobate crystals [7064-03] S. Grilli, L. Miccio, V. Vespini, P. Ferraro, Istituto Nazionale di Ottica Applicata, CNR (Italy)
7064 05	Vibration insensitive 3D-profilometry: a new type of white light interferometric microscopy [7064-05] J. Cohen-Sabban, D. Reolon, STIL SA (France)
SESSION 2	PRECISION MEASUREMENTS FOR INDUSTRY
7064 07	Application of interferometry for evaluation of the effect of contact lens material on tear film quality [7064-07] D. H. Szczesna, H. T. Kasprzak, Wrocław Univ. of Technology (Poland); U. Stenevi, Sahlgren's Univ. Hospital (Sweden)
7064 08	Recurrence quantification analysis applied to sequential speckle images of machined surface for detection of chatter in turning [7064-08] J. Elias, V. G. Rajesh, V. N. Narayan Namboothiri, Cochin Univ. of Science and Technology (India)
7064 09	Permutation entropy based speckle analysis in metal cutting [7064-09] U. Nair, B. M. Krishna, V. N. N. Namboothiri, V. P. N. Nampoori, Cochin Univ. of Science and Technology (India)
7064 0A	Integrated quantum efficiency, reflectance, topography and stress metrology for solar cell manufacturing [7064-10] W. J. Walecki, F. Szondy, Sunrise Optical LLC (United States)

A. Albertazzi G., Jr., Federal Univ. of Santa Catarina (Brazil); M. R. Viotti, R. M. Miggiorin, A. Dal Pont, Photonita Ltda (Brazil) HIGH ACCURACY OPTICAL ELEMENT MEASUREMENTS SESSION 3 7064 0C Measuring the phase transfer function of a phase-shifting interferometer (Invited Paper) [7064-12] J. Chu, National Institute of Standards and Technology (United States) and Korea Advanced Institute of Science and Technology (Korea (Republic of)); Q. Wang, National Institute of Standards and Technology (United States); J. P. Lehan, Univ. of Maryland, Baltimore County (United States) and NASA Goddard Space Flight Ctr. (United States); G. Gao, U. Griesmann, National Institute of Standards and Technology (United States) 7064 0D The manufacturing and testing of an unrotational-symmetric SiC mirror [7064-13] F. Yan, Changchun Institute of Optics, Fine Mechanics and Physics (China) and Graduate School of the Chinese Academy of Sciences (China); D. Fan, B. Zhang, X. Zhang, Changchun Institute of Optics, Fine Mechanics and Physics (China) 7064 OE Fabrication and testing of a high-precision concave spherical mirror [7064-14] J. Burke, K. Green, W. Stuart, E. Puhanic, A. Leistner, B. Oreb, CSIRO Materials Science and Engineering, Australian Ctr. for Precision Optics (Australia) 7064 OF Phase error correction in wavefront curvature sensing via phase retrieval [7064-16] P. F. Almoro, S. G. Hanson, Danish Technical Univ.-Fotonik (Denmark) SIM Planet Quest Lite Interferometer Guide 2 Telescope pointing control system [7064-17] 7064 0G B. H. Kang, D. Boussalis, N. Fathpour, Jet Propulsion Lab. (United States) **SESSION 4** MEASUREMENT THROUGH TRANSMISSIVE MEDIA 7064 OH Tomographic studies of 3D refractive index and birefringence distribution in M-O elements replicated by hot embossing technology [7064-18] M. Kujawinska, R. Krajewski, Warsaw Univ. of Technology (Poland); N. Kumar, Cochin Univ. of Science & Technology (India); J. Mohr, Forschungszentrum Karlsruhe Institut für Mikrostrukturtechnik (Germany): H. Thienpont, Vrije Univ. Brussel (Belaium) 7064 OI Transparent film profiling and analysis by interference microscopy [7064-19] P. J. de Groot, X. Colonna de Lega, Zygo Corp. (United States) SESSION 5 MICRO- AND NANO-METROLOGY 7064 OK Automatic three-dimensional localization of micro-particles using digital holographic **microscopy** [7064-22] M. Antkowiak, N. Callens, C. Yourassowsky, F. Dubois, Univ. Libre de Bruxelles (Belgium) 7064 OL Uncertainty consideration of the mirror-interferometer system in nanopositioning and nanomeasuring machines [7064-23] R. Füßl, R. Grünwald, Ph. Kreutzer, Technische Univ. Ilmenau (Germany)

Applications of a white light interferometer for wear measurement of cylinders [7064-11]

7064 OB

7064 OM	Scene-based wavefront correction with spatial light modulators [7064-24] T. Haist, J. Hafner, M. Warber, W. Osten, Institut für Technische Optik, Univ. Stuttgart (Germany)
7064 ON	Multi-wavelength interferometer for high accuracy measurement of long gauge blocks [7064-25]
	M. Wengierow, L. Salbut, A. Pakula, D. Lukaszewski, Warsaw Univ. of Technology (Poland)
7064 00	Interferometric method for in-situ monitoring of fiber insertion in 2D fiber connectors fabricated through Deep Proton Writing [7064-26] A. Pakula, D. Lukaszewski, S. Tomczewski, L. Salbut, Warsaw Univ. of Technology (Poland); J. Van Erps, V. Gomez, H. Thienpont, Vrije Univ. Brussel (Belgium)
	POSTER SESSION
7064 OP	Accurately measuring a surface by using a computer-generated hologram [7064-15] H. Liu, Z. Lu, H. Zhang, Changchun Institute of Optics, Fine Mechanics and Physics (China)
7064 0Q	Toward automated forensic fracture matching of snap-off blade knives [7064-27] D. Hollevoet, Ghent Univ. (Belgium); P. De Smet, Nationaal Instituut voor Criminalistiek en Criminologie (Belgium); J. De Bock, W. Philips, Ghent Univ. (Belgium)
7064 OR	A sensing system for monitoring the thickness of thin films by spectrum analysis of white-light interference [7064-28] Y. Zhu, Nanjing Univ. of Aeronautics and Astronautics (China); L. Zhang, Xi'an Jiaotong Univ. (China); H. Wang, Nanjing Univ. of Aeronautics and Astronautics (China); H. Zhao, Xi'an Jiaotong Univ. (China)
7064 OS	Far-infrared Fizeau interferometer for large aspheric mirror [7064-30] Y. Wu, Y. Zhang, F. Wu, Q. Chen, L. Li, Institute of Optics and Electronics (China)
7064 OV	A simple method for measuring the small displacements [7064-33] KH. Chen, JH. Chen, Feng Chia Univ. (Taiwan); KT. Chen, HL. Chiueh, Lung Hwa Univ. of Science and Technology (Taiwan); JY. Lin, National Changhua Univ. of Education (Taiwan); NY. Wu, Feng Chia Univ. (Taiwan)
7064 OW	Interferometric analysis of the ablation profile in refractive surgery [7064-34] M. I. Rodríguez-Rodríguez, E. López-Olazagasti, Instituto Nacional de Astrofísica, Óptica y Electrónica (Mexico); M. A. Rosales, Univ. de las Américas (Mexico); G. Ramírez-Zavaleta, Instituto Nacional de Astrofísica, Óptica y Electrónica (Mexico); R. Cantú, CVL: Corrección Visual con Láser (Mexico); E. Tepichín, Instituto Nacional de Astrofísica, Óptica y Electrónica (Mexico)
7064 0X	Interference: dark rays description [7064-36] R. Betancur, R. Castañeda, J. Restrepo, Univ. Nacional de Colombia Sede Medellín (Colombia)

Author Index

Conference Committee

Conference Chairs

Erik L. Novak, Veeco Instruments (United States)
Wolfgang Osten, Universität Stuttgart (Germany)
Christophe Gorecki, Université de Franche-Comté (France)

Program Track Chair

Katherine Creath, Optineering (United States) and College of Optical Sciences, The University of Arizona (United States)

Program Committee

Armando Albertazzi Goncalves, Jr., Universidade Federal de Santa Catarina (Brazil)

Anand K. Asundi, Nanyang Technological University (Singapore)
Katherine Creath, Optineering (United States) and College of Optical Sciences, The University of Arizona (United States)

Angela Davies, The University of North Carolina at Charlotte (United States)

Peter J. de Groot, Zygo Corporation (United States)

Pietro Ferraro, Istituto Nazionale di Ottica Applicata, CNR (Italy)

Cosme Furlong, Worcester Polytechnic Institute (United States)

Kay Gastinger, SINTEF (Norway)

Zhenbang Gong, Shanghai University (China)

James B. Hadaway, The University of Alabama in Huntsville (United States)

Tobias Haist, Universität Stuttgart (Germany)

Sen Han, Veeco Instruments (United States)

Steen G. Hanson, Risø National Laboratory, Technical University of Denmark (Denmark)

Pierre M. Jacquot, École Polytechnique Fédérale de Lausanne (Switzerland)

Jae Wan Kim, Korea Research Institute of Standards and Science (Korea (Republic of))

Malgorzata Kujawinska, Politechnika Warszawska (Poland)

Gunther Notni, Fraunhofer-Institut für Angewandte Optik und Feinmechanik (Germany)

Xiang Peng, Shenzhen University (China)

Leszek A. Salbut, Politechnika Warszawska (Poland)

Pierre R. L. Slangen, Ecole des Mines d'Alès (France)

Vivi Tornari, Foundation for Research and Technology-Hellas (Greece)

Rainer Tutsch, Technische Universität Braunschweig (Germany)

Session Chairs

- 1 Measurement of Dynamic Processes Erik L. Novak, Veeco Instruments (United States)
- 2 Precision Measurements for Industry Christophe Gorecki, Université de Franche-Comté (France)
- 3 High Accuracy Optical Element Measurements **Tobias Haist**, Universität Stuttgart (Germany)
- Measurement Through Transmissive Media
 Sen Han, Veeco Instruments (United States)
- 5 Micro- and Nano-metrologyErik L. Novak, Veeco Instruments (United States)

Introduction

As commerce, research, and manufacturing continue to become globe-spanning enterprises for even small companies or projects, the need to verify basic performance and ongoing quality becomes ever more important. Lean manufacturing practices and a global supply chain mean that parts which are out of specification or design flaws which come to light far in the development process can create severe disruption to the programs which rely on such components.

Optical inspection and test techniques such as holography, speckle techniques, fringe projection, and traditional two beam interferometry provide non-contact, rapid, and highly accurate metrology for a variety of applications. Such techniques are being employed in the fields of renewable energy, precision manufacturing, micro-electronics and semiconductor, civil engineering, aeronautics, and many more. As sources, detectors, optical designs, and analysis techniques become more capable, the applications of interferometric techniques continue to broaden.

For this conference, papers have been arranged in the following four subject areas: Measurement of Dynamic Processes, Precision Measurements for Industry, High Accuracy Optical Element Measurements, Measurement Through Transmissive Media, and Micro- and Nano-metrology. The submitted papers cover a broad range of applications of interest both to academia and industry, with many novel applications of interferometry and great discussion on groundbreaking advancements in the field.

The success of this conference relies on many people. I would like to take the opportunity to thank the conference committee and session chairs for their great support of the conference in terms of solicitation, review, and management of the talks. Also, the staff of SPIE has been superb in their assistance, and the conference could not succeed without their continued efforts. Last, thanks to all the speakers for their willingness to share their ideas with the broader metrology community.

Erik Novak Wolfgang Osten Christophe Gorecki